



Brown Davis Automotive Pty. Ltd.

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LDI2R1

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Last edited: 09/04/2014

Fuel Tank Part List and Installation Instructions

TANK P/N: **LDI2R1**

LAND ROVER DISCOVERY SERIES 2
142ltr REPLACEMENT TANK

Item	Description	Quantity	Part number	P	C
1	TANK – REPLACEMENT	1	LDI2R1		
2	HOSE CLAMP – STAINLESS - 40-60mm	2			
3	DRAIN PLUG – MAGNETIC – 14 (fitted to tank)	1	DP-M14		
4	BRASS - PLUG - 3/4" BSP				
5	BRASS - TAIL BARB - 1/4" x 1/4" BSP	1			
6	WASHER – PANEL PLATED – M10	4			
7	STEEL TUBE EXTENSION – 50mm	220mm			
8	WARRANTY CARD & INFORMATION SHEET	1			
9	BROWN DAVIS AUTOMOTIVE STICKER	1			

Packed by (P): _____

Checked by (C): _____

Date Packed: ____ / ____ / ____



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All Brown Davis Automotive fuel tank kits are manufactured to Australian Standards and the Australian Design Rules where applicable and carry a full **3 Year Warranty**. Construction in 2.0 mm cold rolled, aluminium coated steel ensures maximum strength and durability and minimum corrosion susceptibility. More than 30 years of testing within the field has shown that this gauge of steel is sufficiently impact resistant that an additional tank guard is not necessary (most standard tank guards are thinner than 1.5 mm).

All tanks are M.I.G. (Metal Inert Gas) welded to ensure the strongest possible seams and are baffled to prevent fuel surge. They are then pressure tested using two different techniques to eliminate the possibility of leaks. Drain plugs are fitted horizontally to prevent them being damaged if the tank is scraped over rocks and are magnetic to collect any metallic dirt that may enter your fuel system.

In all cases, Brown Davis Automotive fuel tanks are designed with general off road use in mind and are designed not to compromise ground clearance, entry, exit or ramp over angles.

Please remember it is the driver's responsibility to operate their vehicle in a sensible manner in 4WD conditions, Brown Davis Automotive cannot be held responsible for the abuse of your vehicle and subsequent possible fuel tank damage.

REPLACEMENT TANKS This tank is a replacement for the standard tank and fits in the same location. The standard filler is retained as is the fuel gauge sender unit which still works in the same manner except it takes longer to reach empty. Rearrangement of the exhaust system **IS NOT** necessary with this fitment.

ANY QUESTIONS OR INFORMATION REQUIRED IN RELATION THE BELOW INSTRUCTIONS PLEASE DO NOT HESITATE TO CONTACT BROWN DAVIS HEAD OFFICE OR ONE OF OUR DISTRIBUTORS.

PLEASE ENSURE ALL CONNECTIONS AND MOUNTINGS ARE CHECKED A SECOND TIME AFTER FINISHING YOUR INSTALLATION TO CONFIRM THERE ARE NO LEAKS AND THAT ALL BOLTS ARE TIGHT. ALWAYS ROAD TEST THE VEHICLE AND MAKE SURE THERE IS COMPLETE SUSPENSION TRAVEL CLEARANCE.

BROWN DAVIS CAN TAKE NO RESPONSIBILITY FOR AFTER MARKET SUSPENSION SYSTEMS INTERACTING WITH THE TANK, IF FITTED.

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FITTING

Prior note: If fitted with towbar, it will need to be removed for the installation to allow tank to fit into position, and re-fit after installation is complete.

- 1 Install all brass fittings and magnetic drain plug into the replacement long range fuel tank using teflon tape or the like on all threads. Although your Brown Davis Automotive long range tank has been cleaned and sealed at the factory, it is essential that a final rinse and inspection is carried out to ensure that the new fuel tank is impeccably clean before fitting to your vehicle.
- 2 Drain the fuel from the vehicle's original tank. (If there is no drain plug, use a pump or siphon hose).
- 3 Disconnect the filler hose and the fast fill breather hose from the standard tank (at the tank end). Unplug the fuel gauge wiring and then disconnect (unscrew) the fuel pick up hose (at the tank end in the fuel gauge).
- 4 Unbolt and remove the two rear towing eyes from off the chassis at the rear of the standard tank. Unbolt the rear stabiliser bar mountings to the chassis each side and allow the bar to swing down forward towards the rear axle. Support the tank up under the rear of the car, unbolt and lower the tank down slightly to enable access to unscrew the return fuel hose fitting on the top of the standard tank (cut the end fitting off this hose in readiness for reconnection later). Remove the standard tank. Remove the front mounting bolt assembly and their rubber mounts and discard them.
- 5 Remove the fuel gauge unit from the original tank by twisting / rotating the retaining ring (then discard this ring). Modify the fuel gauge float arm (lengthen it). Locating tang on original sender needs to be removed to allow sender unit to sit correctly into fuel tank. Refit the modified fuel gauge sender unit into the new long range tank using the existing nitrile "O" ring and plastic screw ring supplied (do not use a pin punch and hammer to tighten this ring as it could be damaged or break).
- 6 Lift the tank into position. Secure the tank up into position reusing the original bolts at the rear and the new bolts, nuts and washers supplied at the front. Connect all hoses to their original positions through hatch under carpet on rear floor of vehicle.
- 7 Confirm the drain plug has been sealed into the tank and fill with the fuel drained in step 3. Replace the fuel filter (rearward of right rear coil spring)after the first 1000km or 2 to 3 tank fills of the new tank and double check mounting bolts. On some diesel vehicles it is necessary to bleed the fuel system after such a tank installation (refer manufacturers handbook).



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OPERATION INFORMATION

The operation of your new Brown Davis Automotive long range fuel tank is little different from the original tank.

Simply fill the long range/auxiliary tank exactly as with a standard tank. (It just takes more fuel to fill, and a dual filler will be used for filling auxiliary tanks).

The fuel gauge on the vehicles dash will read as with the standard tank. It should read with the same degree of accuracy as it did with the standard tank other than staying on full for most of the new increase in capacity. For about 20% more than the standard tank held the gauge will now read in proportion from full down to empty. Auxiliary tanks come with a separate tank gauge to show separate fuel level to main tank.

The low fuel light will still function as normal with it coming "on" at about 20% more fuel volume left to go than it used to, to warn you of low fuel.

Remember your new long range tank(s) are carrying a lot more fuel than standard. Remain aware of how much fuel has been used during the initial period of the gauge remaining on full for future reference in estimating fuel usage and consumption.

Maintenance and service of your new Brown Davis Automotive long range fuel tank other than the recommended 1000km check and filter change should be in align with the normal vehicle Manufactures service schedule and guidelines. Remember the long range tank has a magnetic drain plug that the standard tank did not. With the fuel level low the drain plug can be removed and cleaned to remove any metal fragments introduced from the filler bowser scraping on the filler tube when filling or particles and rust flakes from jerry cans used on long trips. This facility is supplied to protect the in-tank fuel pumps fitted to most modern vehicle fuel tanks.

Finally make sure the warranty card is filled out completely and returned to Brown Davis Automotive and that the warranty information is read and understood. If there are any queries about this or any of the above information please contact us at Brown Davis at the attached address or phone and fax numbers for assistance.

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