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To Suit MAZDA BT50 2011 - 2015 WITH MAZDA FACTORY TUB LINER

PART NUMBER	BTMBT50
APPROX FITTING TIME	2 Hours
MAX BATTERY SIZE	300mm 32Kg
RECOMMENDED TYPE	SEALED AGM
TRAY LOCATION	TUB



FIG 1



FIG 2

PARTS INCLUDED WITH TRAY

2 X Spacers 8mm
 2 X M6 30mm
 2 X M6 50mm
 2 X M6 15mm
 2 X M6 Countersunk 25mm
 6 X M6 Nuts
 1 X M6 Small Washer
 2 X M6 Large Washers
 1 X4 Hole Support Plate
 1 X 2 Hole Support Plate
 1 X Top Mount Support Bracket TMBT50 190mm
 1 X Special Top Mount
 2 X J Bolts
 1 X Template

RECOMMENDED ISOLATOR

DBE140SF
 or
DBE180-SX

1. Place template in position and mark cutting lines on the tub drill 4 X13mm holes in tub liner only as marked on template, do not drill wheel arch metal yet.
2. Remove template and cut tub liner using an air hacksaw. (Fig.1)
3. Place tray into position ensuring you can see the lower holes in the side plate of the tray through the pre-drilled holes in the tub liner.
4. Drill 4 X 6mm holes through plate into wheel arch
5. Bolt tray to side of wheel arch with 2X M6 30mm on lower and 2X M6 50mm on upper placing 2 X spacers between plate and body .In tub liner use 13mm blanking grommets(not supplied)
6. Check for any bolt protrusion in inner guard.
7. Drill 2 X 6mm holes through base of tray through top of wheel arch.
8. Bolt tray to top of wheel arch using support plate under guard with washers with 2 X M6 countersunk 25mm
9. Place battery in position secure with J bolts and top mount and top mount support bracket to go between top mount and side rail, secure with 1 X M6 15mm.

ENSURE POSITIVE TERMINAL IS ADEQUATELY COVERED TO PREVENT SHORTING