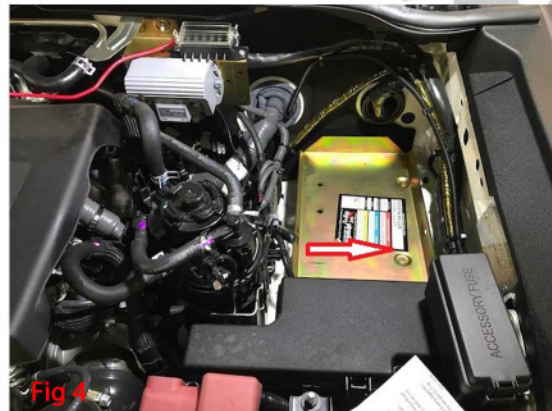


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To Suit HILUX / FORTUNER
126 Series
2.8Lt TDI 09/2015



PART NUMBER	BTH15
APPROX FITTING TIME	1 Hour
MAX BATTERY SIZE	265mm L
MAX BATT WEIGHT	21Kg
CYCLE DUTY	Non AGM
TRAY LOCATION	PSR



PARTS INCLUDED WITH TRAY

- 1 X Tray
- 1 X Isolator Mounting Bracket
- 1 X Special Top Mount + Bracket
- 2 X J Bolt
- 1 X Spacer Washer
- 2X M6 Countersunk Bolt
- 5 X M6 Bolt Short
- 4 X M6 Nuts
- 2 X Washer
- 2 X M6 Nut Inserts
(Special Tool Required- Rivet Nut Insert Tool)

1. Bolt Isolator Mounting Bracket to Firewall using Captive Bolts and Nuts (Fig 5)
2. Place Tray in position placing Spacer Washer underneath front hole in the Tray Closest to guard.(Fig 4) Without tightening ,put in M6 Countersunk to captive. (Fig 2)
3. Line up other holes and using M6 Bolt with Nut and Body Washer secure rear arm closest to engine.
4. Install an M6 Bolt through front of Tray secure with Nut and Body Washer under guard.
5. Drill hole through guard through hole in rear of Tray closest to Guard and Secure with M6 Bolt and Nut and Body Washer under guard.
6. Free mould on top of guard and locate the top mount anchor bracket through existing slot in mould. Mark position on guard . Remove moulding. (Fig 3)
7. Using Top Mount Bracket mark hole centre and drill two 9mm holes. Using a Rivet Nut Gun install 2 X Nut Serts (Supplied) into top of guard. Insert M6 Bolts and secure anchor bracket to top of guard, replace moulding.

Warranty Void if this step is not followed

8. To install Battery, remove fuse box lid to gain clearance, this is a very tight fit! Secure with Special Top Mount and J Bolts with an M6 Short Bolt and Nut to secure to Top Mount Anchor Bracket (Fig 1).

RECOMMENDED ISOLATOR

DBE140SF
or
DBE180-SX