



FITTING GUIDE

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DETAILS	
Part Number	BT70V8D
Approx. Fitting Time	1 Hour
Max Battery Size	300mm Long
Max Battery Weight	32Kg
Battery Type	Cycle Duty with Breather Tube or Optima D27
Tray Location	PSR

To Suit Landcruiser 70 Series 4.5L V8 TDI

PARTS INCLUDED WITH TRAY			
1	Tray	6	3 x M6 Bolt
2	2 x M8 Bolt Short	7	4 x M6 Nut
3	1 x M8 Bolt Long	8	3 x Body Washer
4	1 x M8 Nut	9	2 x J Bolts
5	1 x Top Mount	10	2 x Top Mount Support Brackets
6	1 x M6 Weld Bolt		

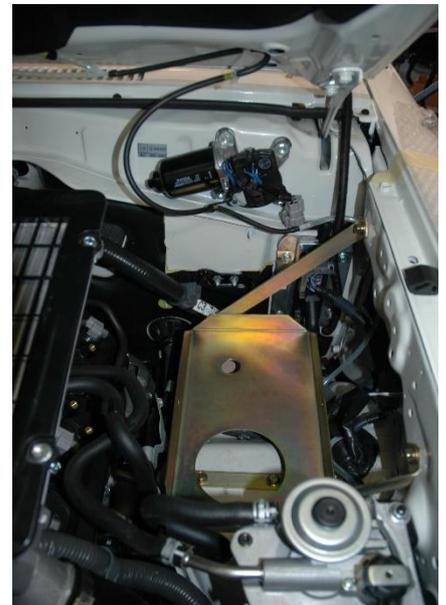
Recommended Isolator
DBE140SF or DBE180-SX



This tray is not designed to carry a battery greater than 32Kg.

FITTING INSTRUCTIONS

1. Place tray into position and check for sufficient clearance between tray, wiring looms, fuel lines & air con pipes. **Note** – some pipes may need to be manipulated slightly to ensure that they are not squashed
2. Bolt in top braces with M8 short bolts into existing captive nuts in inner guard. The tray may be flexed slightly forward to aid clearance.
3. Drill 6mm holes through lower mounting points and fasten with M6 bolts and nuts making sure to use the body washers under the guard.
4. The short upper top mount support bracket bolts into existing hole between the inner & out guard using M8 bolt and nut. (**Handy Hint:** Use a philips head screwdriver shaft down through the hole, feed nut onto it and hold nut up in place, remove screwdriver and replace with bolt.)
5. With battery secured with top mount, the long support bracket bolts between short upper support bracket & J Bolt on the engine side.
6. Bolt top mount support brackets together using M6 weld bolt & nut.



Please Note: It is the installers responsibility to check all items have adequate clearance and are secured/protected against vibration, rubbing & chaffing.